



AMB420 Technical Details:



Format:	Front loading
Capacity:	33 litres
Temperature range:	100-138°C
Pressure range:	0.2-2.4 bar

Power requirements (heaters in chamber):	
Single phase version:	230V, 13A, 50/60Hz, (N+E).
Three phase version:	Not applicable

Power requirements (with optional steam generator):	
Three phase only:	Not applicable

Water requirements:	Tap/softened water with <50ppm TDS; pH neutral. Manual fill.
Drainage requirements:	A condensate bottle (Ref: AAN308) or a similar heat resistant receptacle is required.
Air requirements:	Not applicable
Vent/safety valve:	No drain connection required.

Chamber diameter:	346mm	Chamber depth:	355mm
		Chamber usable depth:	294mm
		Required bench depth:	670mm

Approximate dimensions (wxdxh):	Machine:	Packed:
Standard model:	520x805x600mm	115x68x94cm
Vacuum/steam generator model:	Not applicable	Not applicable

Approximate weights:	Machine:	Packed:
	96kg	115kg

Duran bottle capacities:	
500ml:	10
1000ml:	8
2000ml:	2
Option capacities:	1x Discard container AAN346; 2x Movable shelves if 5 position shelf kit ordered

Cooling locks:	In accordance with H.S.E. PM73 preventing opening of the autoclave above 80°C. (for fluid & discard cycles)
Alarms:	For Cycle Fault - Cycle Interruption - Sterilize Failure - Water Low - Door Unlocked

Door:	The door release is interlocked by both temperature and pressure to ensure all residual pressure has completely and effectively vented to atmosphere before the doors can be opened. The door will retain its positions in the event of failure of any service. The door is thermally insulated to prevent the surface temperature presenting a hazard to operators. The surface temperature will not exceed IEC 61010 requirements. A cycle cannot start until the door is closed and locked. Steam cannot be applied to the chamber unless the door is closed and locked.
Door seal:	Self-energising/service independent.
Interlocks:	Safety interlocks are provided, and are achieved by hardware, separate from and additional to the control system. All interlocks are configured to fail-safe and to provide a signal to the control system to indicate that normal operation has been prevented, and to terminate the current cycle. The interlock system is designed so that its function can be tested during routine maintenance. The following safety interlocks are provided: If the door is not closed, the steam supply to the chamber will be isolated. If the pressure in the chamber exceeds 0.15 bar the door will remain locked.

Controller:	VGA (640x480) colour TFT + analogue resistive touchscreen
Controller hardware:	<i>Processor:</i> Intel E620T 333Mhz <i>Memory:</i> 256MB DDRAM, 32KB FRAM <i>Physical Memory:</i> 2GB eMMC Flash Memory
Real time clock:	Gold Foil capacitor (1000 hours)
Program storage:	Software stored internally, Configuration data and cycles stored on a permanently attached USB stick

	Standard units	Variation for units with vacuum, or heated/cooling jacket (where available)
Interfaces:	1x Powerlink 24VDC 1x X2X communication interface 1x Ethernet 10/100Mbit/s 2x USB 2.0 ports 1x Powerlink port (currently spare) 1x RS232 serial port	
I/O hardware:	X209300 - Communication card X208971 - Digital Input card, 8 Inputs X208322 - Digital Output card, 8 Outputs X202622 - Analogue Pressure Input module 2 inputs 4-20mA X202222 - Analogue Temperature Input module 2	X208371 - Digital input card 8 inputs 2x X209371 - Digital Input card, 12 Inputs 5x X208332 - Digital Output card, 8 Outputs X204622 - Analogue Pressure Input module 4 inputs 4-20mA X204222 - Analogue Temperature Input module 4 inputs

Applicable standards:	PED 2014/68/EU; ISO 17025:2005 (UKAS); IEC 61010; ISO9001:2015
------------------------------	--

Performance tests: All electrical equipment is Safety Tested in accordance with the Low Voltage Directive. Astell shall perform the following standard Factory Acceptance Tests. The tests are included in the machine costs as per the quotation prior to despatch; all Astell autoclaves are fully tested and calibrated before despatch in line with our Quality Management System procedures ISO9001-2015

IQ/OQ Documentation Details (Optional Extra): IQ Documentation - Details of calibration equipment; PED (Pressure Equipment Directive) Compliance; Declaration of Conformity; FAT (Factory Acceptance Test); Drawing Schedule; ISO 9001:2015 Certification; Pressure vessel specification; Door safety checks.

OQ Documentation - Chamber temperature distribution (per cycle); Automatic control test (per cycle)

Please note: This is our standard IQ/OQ Documentation package. If other documents are required, please contact us with details of your specific requirements.

Autoclave safety: All Astell autoclaves are manufactured to the highest standards and in full compliance with the Pressure Equipment Directive - i.e. 2014/68/EU. Whilst all units have the necessary safety features to minimise user risk, and help ensure long term reliability, it is recommended that:

- a) Routine safety checks are carried out in accordance with Astell manuals and in compliance with current pressure regulations and/or insurance requirements.
- b) Autoclaves are serviced regularly by Astell or Astell trained/recommended engineers. (UK only: Please contact us for further information and costs on our range of Preventative Maintenance contracts).

It is recommended that at least 50cm is allowed on both sides and the rear of the autoclave to allow easy access for servicing and maintenance. Astell cannot be held responsible for any failed cycles that could occur as a result of non-validation of loads.